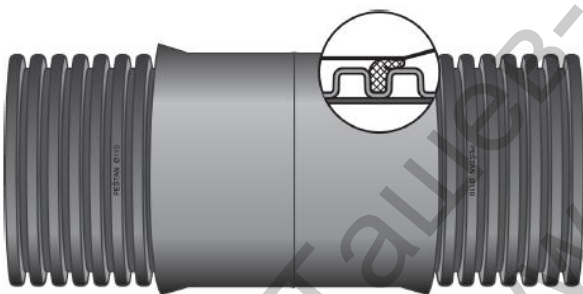


Dimensions	
Outside diameter (OD)	Inside diameter (ID)
Ø75	Ø140
Ø90	Ø200
Ø110	Ø250
Ø125	Ø300
Ø160	Ø400
Ø200	Ø500
Ø250	Ø600
Ø315	Ø800

Standard packing:

Ø110-Ø200 Bar 6 i 12m
or coil 50 i 100m
Ø250-Ø315 bar 6 i 12m



CONNECTING THE PIPE WITH THE SOCKET



INSTALLATION OF PIPES

The pipes must be professionally installed respecting the appropriate guidelines specified by standard 1610 and DIN4033, which means that in an area of the pipeline from the bottom of the trench to at least 30cm above the vertex, following compression values should be achieved:

According to PROCTOR:

* All values should be proven during operation

- 97% density of shoveled land for non-bonding soil
- 95% density of unshoveled land for bonding soil